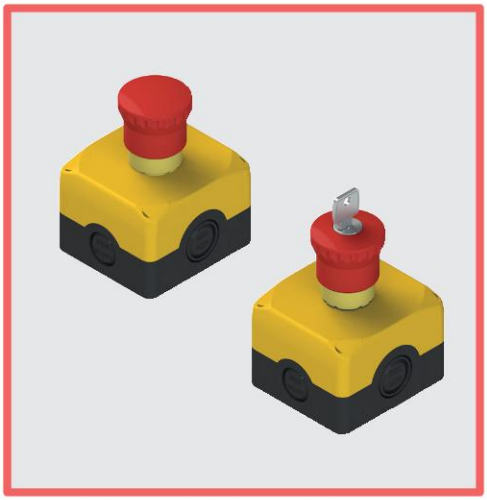


Main features

- Protection degrees IP67 and IP69K
- Stainless steel captive screws
- 4 side cable entries
- Screw caps included in the scope of supply

Quality marks:

EAC approval: RU Д-IT.PA07.B.37848/24

Technical data

Housing

Material:	Self-extinguishing shock-proof polycarbonate with double insulation, UV-resistant and glass fibre reinforced, high shock resistance.
Material of the screws:	Stainless steel
Conduit entries:	4x knock-out side entries: N°2 M20 - 1/2 NPT, N°2 M20 - 1/2NPT - M25 2x M16 knock-out base entries
Emergency stop button	
Mechanical endurance:	300,000 operating cycles
Max. actuation frequency:	3600 operating cycles/hour
Actuation travel:	4 mm (NO contact), 4 mm (NC contact)
Actuating force:	25 N
Actuating force at limit of travel:	Push-pull 18.5 N (without contacts) Rotary release, 35 N (without contacts)
Maximum travel:	9 mm
Tightening torque of the fixing ring:	2 … 2.5 Nm

General data

Protection degree:	IP67 acc. to EN 60529 (with cable gland of equal or higher protection degree) IP69K acc. to ISO 20653 (only for versions without luminous disc)
Ambient temperature:	-25°C … +80°C
Tightening torque of the cover screws:	1 … 1.4 Nm
Utilization requirements:	see page 177 of the General Catalogue HMI2025-2026

In compliance with standards:
IEC 60947-1, IEC 60947-5-1, IEC 60204-1, EN 60947-1, EN 60947-5-1, EN 60204-1, EN IEC 63000, EN ISO 13850, UL 508, CSA C22.2 No. 14.

Compliance with the requirements of:
Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

General data

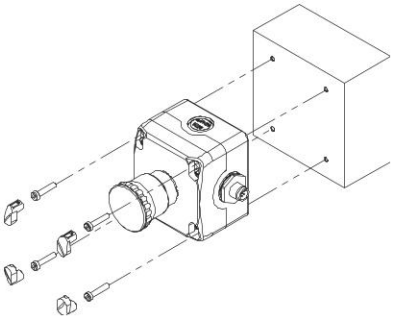
Protection degrees IP67 and IP69K

IP69K
IP67

These devices are designed to be used under the toughest environmental conditions, and they pass the IP67 immersion test acc. to EN 60529. They can therefore be used in all environments where the maximum degree of protection is required for the housing. Due to their special design, these devices are suitable for use in equipment subjected to cleaning with high pressure hot water jets. These devices meet the IP69K test requirements according to ISO 20653 (water jets with 100 bar and 80°C).

Fixing of EROUND housings

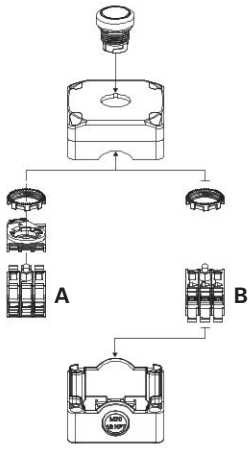
The housings of the EROUND line by Pizzato Elettrica have 4 additional holes on the cover. The holes enable wall fixing from the outside by means of insertion of the screws, without the need to open the cover to access the holes.



The wall fixing screws and the ones for closing the housing cover can be sealed with 4 caps (supplied with the housing). The caps not only give the housing a more pleasant look, but they also prevent the accumulation of dirt inside the recesses of the screws besides making tampering more difficult.

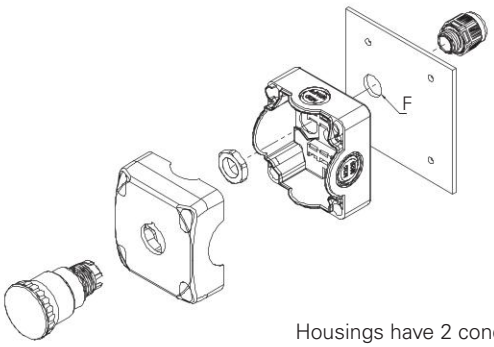
The external fixing of the housings is particularly valuable for already wired housings, since this simplifies the whole installation: you can simply fix the housing and connect the connector that, thanks to the presence of cable entries on the four sides of the housing, can be oriented in the preferred direction.

One housing, two solutions



The housing can fit up to 3 contact blocks/LED units (E2 CP, E2 LP) for panel mounting by means of a mounting adapter (A) or up to 3 contact blocks/LED units (E2 CF, E2 LF) for base mounting directly on the bottom of the housing (B).

Wiring through the lower surface



cable gland	F
M16	Ø 25
M20	Ø 28

Housings have 2 conduit entries on the lower surface. Cables can be connected via this surface, hiding them from view.

Complete control device units ES AC31•••





Housing cover colour	Actuator colour and engraving	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Flush button black bezel	Projecting button black bezel
grey RAL 7035	green I	-	1NO	-	**ES AC31001** ES 31000 + E2 1PU2R421L2 + E2 CF10G2V1	-
grey RAL 7035	red O	-	1NC ⊖	-	**ES AC31002** ES 31000 + E2 1PU2R321L1 + E2 CF01G2V1	**ES AC31017** ES 31000 + E2 1PU2S321L1 + E2 CF01G2V1
grey RAL 7035	green START	-	1NO	-	**ES AC31015** ES 31000 + E2 1PU2R421GB1 + E2 CF10G2V1	-
grey RAL 7035	red STOP	-	1NC ⊖	-	**ES AC31016** ES 31000 + E2 1PU2R321GB0 + E2 CF01G2V1	**ES AC31018** ES 31000 + E2 1PU2S321GB0 + E2 CF01G2V1





Housing cover colour	Positions	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Black selector switch with 2 positions black bezel
grey RAL 7035	V	-	1NO	-	**ES AC31019** ES 31002 + E2 1SE12AVA11AB + E2 CF10G2V1

Housing cover colour	Positions	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Black key selector switch with 2 positions black bezel
grey RAL 7035	V	-	1NO	-	**ES AC31020** ES 31000 + E2 1SC2AVA11AE + E2 CF10G2V1

Other combinations on request.

Legend V Maintained ▷ Spring-return ⚷ Key extraction position







Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Emergency stop button Push-Pull	Emergency stop button rotary release	Emergency stop button, key release
yellow RAL 1003	red	-	1NC ⊖	-	**ES AC31004** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1	**ES AC31003** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1	**ES AC31022** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1
yellow RAL 1003	red	-	1NC ⊖ SELF-MONITORED	-	**ES AC31081** ES 31001 + E2 1PEPZ4531 + E2 CF01S2V1	**ES AC31082** ES 31001 + E2 1PERZ4531 + E2 CF01S2V1	**ES AC31083** ES 31001+ E2 1PEBZ4531 + E2 CF01S2V1
yellow RAL 1003	red	1NC ⊖	-	1NC ⊖	**ES AC31009** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31005** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31023** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1
yellow RAL 1003	red	1NC ⊖	-	1NO	**ES AC31010** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31006** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31011** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF10G2V1
yellow RAL 1003	red	1NC ⊖	1NC ⊖	1NO	**ES AC31146** ES 31001 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31021** ES 31001 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31024** ES 31001+ E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1

Other combinations on request.

➔ For data regarding contact blocks and luminous discs, please see the respective chapters.

Complete control device units ES AC31••• with emergency stop button Ø 60 mm



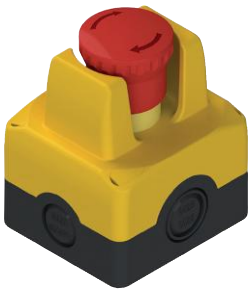




Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Emergency stop button Ø60 mm Push-Pull	Emergency stop button Ø60 mm rotary release	Emergency stop button Ø60 mm, key release
yellow RAL 1003	red	-	1NC ⊖	-	**ES AC31843** ES 31001 + E2 1PEPZ6531 + E2 CF01G2V1	**ES AC31850** ES 31001 + E2 1PERZ6531 + E2 CF01G2V1	**ES AC31847** ES 31001+ E2 1PEBZ6531 + E2 CF01G2V1
yellow RAL 1003	red	-	1NC ⊖ SELF-MONITORED	-	**ES AC31844** ES 31001 + E2 1PEPZ6531 + E2 CF01S2V1	**ES AC31854** ES 31001 + E2 1PERZ6531 + E2 CF01S2V1	**ES AC31846** ES 31001+ E2 1PEBZ6531 + E2 CF01S2V1
yellow RAL 1003	red	1NC ⊖	-	1NC ⊖	**ES AC31845** ES 31001 + E2 1PEPZ6531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31853** ES 31001 + E2 1PERZ6531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31842** ES 31001+ E2 1PEBZ6531 + E2 CF01G2V1 + E2 CF01G2V1
yellow RAL 1003	red	1NC ⊖	-	1NO	**ES AC31848** ES 31001 + E2 1PEPZ6531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31852** ES 31001 + E2 1PERZ6531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31841** ES 31001+ E2 1PEBZ6531 + E2 CF01G2V1 + E2 CF10G2V1
yellow RAL 1003	red	1NC ⊖	1NC ⊖	1NO	**ES AC31849** ES 31001 + E2 1PEPZ6531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31851** ES 31001 + E2 1PERZ6531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31840** ES 31001+ E2 1PEBZ6531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1

Complete control device units ES AC31•••







Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Emergency stop button Push-Pull	Emergency stop button rotary release	Emergency stop button, key release
yellow RAL 1003	red	-	1NC ⊖	-	**ES AC31054** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1	**ES AC31238** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1	**ES AC31606** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1
yellow RAL 1003	red	-	1NC ⊖ SELF-MONITORED	-	**ES AC31601** ES 31015 + E2 1PEPZ4531 + E2 CF01S2V1	**ES AC31605** ES 31015 + E2 1PERZ4531 + E2 CF01S2V1	**ES AC31607** ES 31015 + E2 1PEBZ4531 + E2 CF01S2V1
yellow RAL 1003	red	1NC ⊖	-	1NC ⊖	**ES AC31602** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31050** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1	**ES AC31092** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1
yellow RAL 1003	red	1NC ⊖	-	1NO	**ES AC31603** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31056** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31608** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF10G2V1
yellow RAL 1003	red	1NC ⊖	1NC ⊖	1NO	**ES AC31604** ES 31015 + E2 1PEPZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31332** ES 31015 + E2 1PERZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1	**ES AC31609** ES 31015 + E2 1PEBZ4531 + E2 CF01G2V1 + E2 CF01G2V1 + E2 CF10G2V1

Other combinations on request.

➔ For data regarding contact blocks and luminous discs, please see the respective chapters.

➔ The 2D and 3D files are available at **www.pizzato.com**

Complete control device units ES AC31••• with luminous disc



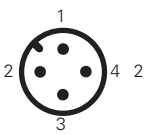
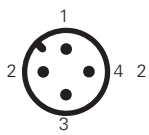
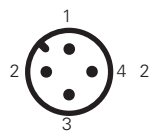
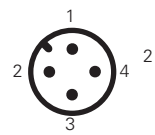
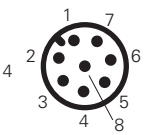
Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Emergency stop button Push-Pull Yellow luminous disc, flashing Ø 60 mm, 24 Vac/dc	Emergency stop button rotary release Yellow luminous disc, flashing Ø 60 mm, 24 Vac/dc	Emergency stop button, key release Yellow luminous disc, flashing Ø 60 mm, 24 Vac/dc
grey RAL 7035	red	1NO	1NC ⊖	CONNECTION BLOCK	**ES AC31430** ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1	**ES AC31433** ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1	**ES AC31436** ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01G2V1 + VE BC2PV1
grey RAL 7035	red	1NO	1NC ⊖ SELF-MONITORED	CONNECTION BLOCK	**ES AC31431** ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1	**ES AC31434** ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1	**ES AC31437** ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP01S2V1 + VE BC2PV1
grey RAL 7035	red	1NO	2NC ⊖	CONNECTION BLOCK	**ES AC31432** ES 31000 + E2 1PEPZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1	**ES AC31435** ES 31000 + E2 1PERZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1	**ES AC31438** ES 31000 + E2 1PEBZ4531 + VE DL1A5L13 + E2 1BAC11 + E2 CP10G2V1 + E2 CP02G2V1 + VE BC2PV1

Complete control device units ES AC31••• with wired M12 connector



Housing cover colour	Actuator design and colour	Contacts pos. 2	Contacts pos. 3	Contacts pos. 1	Emergency stop button rotary release with plastic M12 connector
yellow RAL 1003	red	-	1NC ⊖	-	ES AC31025
yellow RAL 1003	red	-	1NC ⊖ SELF-MONITORED	-	ES AC31084
yellow RAL 1003	red	1NC ⊖	-	1NC ⊖	ES AC31026
yellow RAL 1003	red	1NC ⊖	-	1NO	ES AC31027
yellow RAL 1003	red	1NC ⊖	1NC ⊖	1NO	ES AC31028

Wiring diagram for assembled connectors

ES AC31025 1NC	ES AC31084 1NC SELF-MONITORED	ES AC31026 2NC	ES AC31027 1NO+1NC	ES AC31028 1NO+2NC
				
M12 connector, 4-pole	M12 connector, 4-pole	M12 connector, 4-pole	M12 connector, 4-pole	M12 connector, 8-pole
Contacts: NC Pin no.: 1-2	Contacts: NC Pin no.: 1-2	Contacts: NC, NC Pin no.: 1-2, 3-4	Contacts: NC, NO Pin no.: 1-2, 3-4	Contacts: NC, NC, NO Pin no.: 3-4, 5-6, 7-8

Other combinations on request.

➔ For data regarding contact blocks and luminous discs, please see the respective chapters.

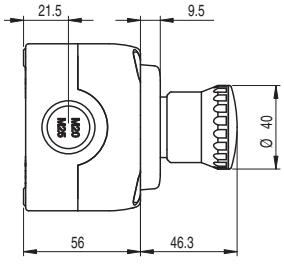
Spare caps

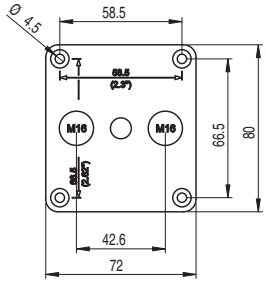
Article		Description
	VETS35RA1	4 spare caps for ES series housing cover. Colour: yellow
	VETS39RA1	4 spare caps for ES series housing cover. Colour: grey

Accessories

➔ More ACCESSORIES on page 173 of the General Catalogue HMI 2025-2026

Dimensional drawings





All values in the drawings are in mm

Accessories See page 357

➔ The 2D and 3D files are available at **www.pizzato.com**